

Name: VP505P
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ValCool, LLC
5230 Brittmoore Rd
Houston, TX 77041

VP505P

PREMIUM QUALITY CUTTING OIL

DESCRIPTION

VP-505P is premium quality non-staining, anti-misting cutting oil. It contains anti-weld and lubricity agents to meet the most severe machining operations. Since it is non-staining, it is ideal for use on copper and its alloys.

FEATURES & BENEFITS

- Chlorine-free
- Non-staining
- Anti-misting
- No active sulfur

APPLICATION

- Cutting
- Turning
- Milling
- Shaving
- Grinding

HEALTH AND SAFETY

See the most recent SDS which is available directly from ValCOOL, your local representative or authorized distributor. ValCOOL uses only raw materials not listed as carcinogenic by IRAC.

PROPERTIES

Appearance:	Yellow
Physical State:	Liquid
Specific Gravity:	0.867 at 60°F
Viscosity:	15.0 cSt at 40°C
Flash Point:	370°F
Active Chlorine	Nil %
Total Fat	10.0%

APPLICATION & USAGE

ValCOOL recommends using Val-U-Clean or K-5-P cleaner before adding VP505P to a machine.

VP505P is a straight cutting oil so mixing with water is not required.

Maintaining the VP505P at its optimum performance is achieved through good fluid filtration practices.

No special precautions are necessary with respect to seals or valves.

Fluid compatibility and machinability should always be tested first; as fluid concentration, metal alloy, and machining operation are variable.